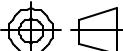


OUTLINE

USED ON:		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		P/N SUFFIX DEFINITION		<div>NAVITAR</div> <div>ROCHESTER, NEW YORK</div>					
MATERIAL:				-1 CONVERSION COATING -2 PAINTING -3 MARKING -R REWORK							
FINISH:		TOLERANCES AS FOLLOWS		SCALE: 1:1		1.5 x 32T TO DOVETAIL COUPLER					
		DEC. .XXX ± .005		DR: DJM							
		DEC. .XX ± .010		CH: PB							
		FRACT. ± 1/64		APP: PB							
		ANGLES ± 30°		DATE DR: 10/10/2002							
CONCENTRICITY .003 TIR		DO NOT SCALE DRAWING		<div>0.0 inch 1.0</div> <div>0.0 mm 25.0</div> <div></div>		SIZE <div>A</div>		3-51169_OL SHEET 1 OF 1		REV <div>A</div>	
BREAK ALL SHARP EDGES .005 MIN. .010 MAX.											
CHAMFER ALL THREADS 30° TO ROOT DIAMETER		MAX. SURF. ROUGHNESS: 32 √									