

Introduction

This document specifies a new ASCII command line protocol to control the 2nd generation, 5-Phase, 2-Phase, and Encoded motor controllers

The controller shall respond to simple commands sent over the serial or USB connections. The protocol is a simple terminal style command line protocol. All commands shall be terminated with a line feed. The controller shall respond to all commands with a readable ASCII response message terminated with a line feed, and followed by a command prompt. The command prompt shall be the "\$" character, followed by a single space character.

The basic command line structure is defined as follows:

<command> [<args>]

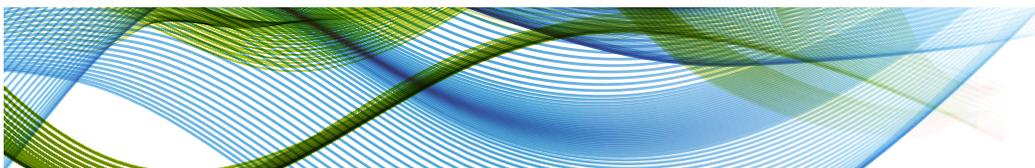
where <command> is any one of the commands define below, followed optionally by zero or more arguments which are command specific. The command and arguments shall be separated by whitespace.

The [<args>] are specific to the <command> and are described with each command below.

The controller shall respond to unrecognized or ill-formatted commands with an appropriate error message.

Supported Commands

Command	Purpose
read	Request the value of a single register
write	Overwrite the value of a single register
savesetup	Save all setup registers to NV storage
stopall	Stop all motor motion
defaultsetup	Load all setup registers with factory defaults
programfirmware	Enter bootloader for firmware upgrade
help	Request a description of the protocol usage



read

The read command is used to request the value of a single controller register. The command format is:

```
read <regname|regnumber>
```

where <regname> is the symbolic name of the register and <regnumber> is the register number in either decimal or hexadecimal format.

If the controller recognizes the specified register, it shall respond with the current value of the register. If the specified register is not recognized, the controller shall respond with an appropriate error message.

write

The write command is used to overwrite the current value of a single controller register. The command format is:

```
write <regname|regnumber> <value>
```

where <regname> is the symbolic name of the register, <regnumber> is the register number in either decimal or hexadecimal format, and <value> is the new value to be written to the register in either decimal or hexadecimal format.

If the controller recognizes the specified register, and the new value is acceptable, the controller shall respond with the new value of the register. If the specified register is not recognized, or the specified value is not acceptable the controller shall respond with an appropriate error message.

savesetup

The savesetup command is used to save all current setup register values to the controller Non-Volatile storage. The command takes no arguments. The controller will respond with the command prompt.

stopall

The stopall command is used to request that all motor motion stop. The command takes not arguments. The controller shall immediately stop all motion and respond with the command prompt.

defaultsetup

The defaultsetup command is used to load all setup register values with factory default values. The command takes no arguments. The controller will respond with the command prompt.

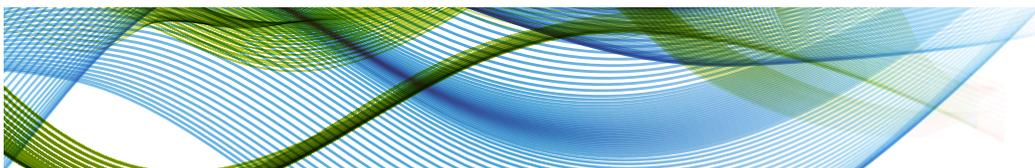
NOTE: This command does not save the setup register values to non-volatile storage. Thus, returning the controller to its factory default state requires executing the defaultsetup command followed by the savesetup command.

programfirmware

The programfirmware command is used to request firmware upgrade mode. The command takes no arguments. The controller will respond by stopping all motor motion and entering the bootloader to await a firmware upgrade.

help

The help command is used to request a summary of the command protocol usage, and has no arguments. The controller shall respond to the help command with a typical command usage description.

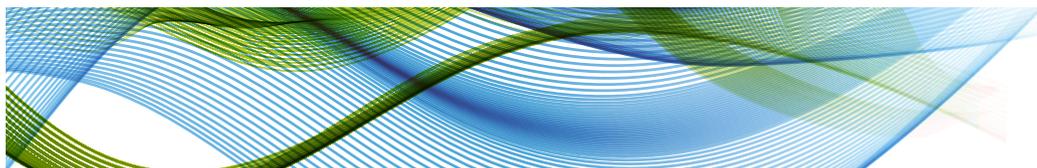


Device Register Descriptions

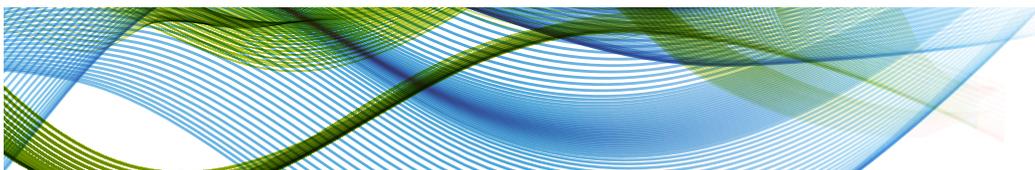
The following table includes all device registers and their definitions. Register names that begin with “setup_” are saved to controller Non-Volatile storage when the savesetup command is issued.

Additional register definitions may be added over time as needed for controller product variants and feature enhancements.

<regname>	<regnumber>	values	read/ write	description
productid	0x01	Product -specific	r	The controller product ID code
versionhw	0x02		r	The controller hardware version number
versiondate	0x03		r	The controller hardware version date
versionsw	0x04		r	The controller firmware version number
productid_subclass	0x05	1: 2 phase stepper 2: 5 phase stepper 3: DC Encoder 4. LED	r	The controller sub class ID.
product_serialnum	0x06		r	The controller factory assigned serial number
target_1	0x10		r/w	Motor 1 target position
target_2	0x20		r/w	Motor 2 target position
increment_1	0x11		r/w	Motor 1 position delta from current position
increment_2	0x21		r/w	Motor 2 position delta from current position
current_1	0x12		r	Motor 1 current position
current_2	0x22		r	Motor 2 current position
limit_1	0x13	0: Home 1: Far Limit 2: Abort all motion	r/w	Motor 1 limit seek request



<regname>	<regnumber>	values	read/ write	description
limit_2	0x23	0: Home 1: Far Limit 2: Abort all motion	r/w	Motor 2 limit seek request
status_1	0x14	Bits [0..7] 0: idle 1: driving to home 2: coming off home 3: driving to limit 4: seeking forward 5: decel forward 6: forward backlash 7: seeking reverse 8: decel reverse 9: reverse backlash 11: for ward decel during abort 12: reverse decel during abort Bit 8 Motor at home Bit 9 Motor at limit Bit 10 LED 1 On Bit 11 LED 2 On Bit 12 Insufficient voltage (+24V rail) Bits[13..14] 0: Motor Type #1 1: Motor Type #2 2: Motor Type #3 3: Motor Type #4 (Controller specific. For 2-Phase: #1: Unknown #2: AM0820 #3: AM1524 #4: Unknown, possible short or open coil	r	Motor 1 status
status_2	0x24	Same as status_1	r	Motor 2 status
setup_accel_1	0x15		r/w	Motor 1 acceleration
setup_accel_2	0x25		r/w	Motor 2 acceleration
setup_initv_1	0x16		r/w	Motor 1 initial velocity



setup_initv_2	0x26		r/w	Motor 2 initial velocity
setup_maxv_1	0x17		r/w	Motor 1 maximum velocity
setup_maxv_2	0x27		r/w	Motor 2 maximum velocity
setup_revbacklash_1	0x18		r/w	Motor 1 reverse backlash value
setup_revbacklash_2	0x28		r/w	Motor 2 reverse backlash value
setup_fwdbacklash_1	0x19		r/w	Motor 1 forward backlash value
setup_fwdbacklash_2	0x29		r/w	Motor 2 forward backlash value
setup_config_1	0x1b	Bit 0: 0 = near is home 1 = far is home Bit 1: 0 == reverse seek direct 1 = reverse seek through h ome Bit 2: 0 = Axis 1 enabled 1 = Axis 1 disabled	r/w	Motor 1 sensor configuration
setup_config_2	0x2b	Bit 0: 0 = near is home 1 = far is home Bit 1: 0 == reverse seek direct 1 = reverse seek through home Bit 2: 0 = Axis 2 enabled 1 = Axis 2 disabled	r/w	Motor 2 sensor configuration
setup_limit_1	0x1c		r	Motor 1 limit position value
setup_limit_2	0x2c		r	Motor 2 limit position value

